FORM 10-Q

SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

(Mark One)

[X] QUARTERLY REPORT PURSUANT TO SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934

For the quarterly period ended JUNE 30, 2002

OR

[] TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934

For the transition period from.....to.....to

Commission file number 1-225

KIMBERLY-CLARK CORPORATION (Exact name of registrant as specified in its charter)

DELAWARE (State or other jurisdiction of incorporation or organization) 39-0394230 (I.R.S. Employer Identification No.)

P. O. BOX 619100 DALLAS, TEXAS 75261-9100 (Address of principal executive offices) (Zip Code)

(972) 281-1200 (Registrant's telephone number, including area code)

NO CHANGE (Former name, former address and former fiscal year, if changed since last report)

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days.

Yes X . No

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AS OF AUGUST 2, 2002, THERE WERE 516,827,252 SHARES OF THE CORPORATION'S COMMON STOCK OUTSTANDING.

PART I - FINANCIAL INFORMATION

ITEM 1. FINANCIAL STATEMENTS.

CONSOLIDATED INCOME STATEMENT KIMBERLY-CLARK CORPORATION AND SUBSIDIARIES

		June 30	Six Months Ended June 30		
(Millions of dollars except per share amounts)	2002	2001	2002	2001	
NET SALES Cost of products sold	\$3,408.9 2,166.1	\$3,245.3 2,104.5	\$6,739.8 4,284.6	\$6,568.5 4,257.0	
GROSS PROFIT Marketing, research and general expenses Goodwill amortization Other (income) expense, net	1,242.8 587.3 31.2	1,140.8 519.7 22.5 8.0	2,455.2 1,153.5 	2,311.5 1,035.3 44.3 10.2	

PERATING PROFIT	624.3	590.6	1,289.2	1,221.7
Interest income	3.5	4.0	7.2	
Interest expense	(45.1)	(48.4)	(91.8)	(98.9
NCOME BEFORE INCOME TAXES	582.7	546.2	1,204.6	1,131.5
Provision for income taxes	163.2	164.3	348.3	339.2
NCOME BEFORE EQUITY INTERESTS	419.5	381.9	856.3	792.3
- Share of net income of equity companies	21.5	52.6	53.9	92.1
<u>Minority owners' share of subsidiaries' net income</u>	(16.4)	(19.1)	(35.0)	(35.6
ENCOME BEFORE CUMULATIVE EFFECT OF				
ACCOUNTING CHANGE	424.6	415.4	875.2	848.8
<u>Cumulative effect of accounting change,</u>				
net of income taxes			(11.4)	
NET INCOME	\$ 424.6	\$ 415.4	\$ 863.8	\$ 848.8
PER SHARE BASIS:				
BASIC				
Income before cumulative effect of				
accounting change	\$.82	\$.78	\$ 1.69	\$1.59
Net income	\$.82	\$.78	\$ 1.66	\$1.5 9
Income before cumulative effect of				
accounting change	\$.81	\$.78	\$ 1.67	\$ 1.58
Net income	\$.81	\$.78	\$ 1.65	\$1.58
		* • • • • •	* • • • • • • • • • • • • • • • • • • •	
CASH DIVIDENDS DECLARED	\$.30	\$.28	\$.60	\$.56

Unaudited

See Notes to Consolidated Financial Statements.

	TUNE 20	December 21
	JUNE 30,	December 31,
(Millions of dollars)	2002	2001
	2002	2001

ASSETS

CURRENT ASSETS		
- Cash and cash equivalents	\$ 380.4	\$ 405.2
Accounts receivable	1,806.6	1,672.4
- Inventories	1,472.6	1,494.1
Other current assets	337.3	350.5
TOTAL CURRENT ASSETS	3,996.9	3,922.2
PROPERTY	13,203.5	12,714.7
Less accumulated depreciation	5,707.0	5,388.2
	7,496.5	7,326.5
INVESTMENTS IN EQUITY COMPANIES	649.3	705.3
GOODWILL	2,266.4	1,950.3
OTHER ASSETS	1,120.7	1,103.3
	\$15,529.8	\$15,007.6 \$

LIABILITIES AND STOCKHOLDERS' EQUITY

CURRENT LIABILITIES

	\$15,529.8	\$15,007.6
STOCKHOLDERS' EQUITY	5,990.6	5,646.9
PREFERRED SECURITIES OF SUBSIDIARY	546.0	538.4
MINORITY OWNERS' INTERESTS IN SUBSIDIARIES	242.3	309.4
DEFERRED INCOME TAXES	1,078.5	1,004.6
NONCURRENT EMPLOYEE BENEFIT AND OTHER OBLIGATIONS	942.3	916.0
LONG TERM DEBT	2,815.9	2,424.0
	3,914.2	4,168.3
Other current liabilities	641.1	602.7
Accounts payable Accrued expenses	1,085.3 1,292.1	<u> </u>
Debt payable within one year	\$ 895.7	\$ 1,236.1

Unaudited

See Notes to Consolidated Financial Statements.

	Six Mor Ended Ju	
	Ended Ju	ne 30
Millions of dollars)	2002	2001
PPERATIONS		
Net income	\$ 863.8	\$848.8
Cumulative effect of accounting change, net of income taxes	11.4	
- Depreciation	341.1	314.8
Goodwill amortization		44.3
Changes in operating working capital	 (55.6)	(235.7
Deferred income tax provision		
Equity companies' carnings in excess of dividends paid	 (25.1)	(54.3
Postretirement benefits	6.7	(19.5
Other		61.4
CASH PROVIDED BY OPERATIONS	1,317.9	998.2
ENVESTING		
<u>Capital spending</u>	(382.0)	(547.7
Acquisitions of businesses, net of cash acquired	(405.1)	(61.7
Proceeds from investments		14.9
Other	(4.2)	(26.9
CASH USED FOR INVESTING	(765.1)	(621. 4
INANCING		
Cash dividends paid	 (302.5)	(293.5
Net decrease in short term debt	 (638.3)	`(61.2
Proceeds from issuance of long-term debt		<u> </u>
- Repayments of long-term debt	(127.9)	(238.5
- Issuance of preferred securities of subsidiary	·····	
Proceeds from exercise of stock options	53.5	79.9
Acquisitions of common stock for the treasury	(331.6)	(295.8
Other	(31.8)	(20.2
CASH USED FOR FINANCING	(577.6)	(262.4
	\$ (24.8)	\$114.4

Unaudited

See Notes to Consolidated Financial Statements.

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS KIMBERLY CLARK CORPORATION AND SUBSIDIARIES

December 31, 2001, and include all normal recurring ad	the year en			
to present fairly the condensed consolidated balance (income statement and condensed consolidated cash flow				
periods indicated. Certain reclassifications have be				
prior year data to the current year presentation. No				
years are stated net of the cost of trade promotions (
value of consumer coupons and other applicable promot:				
as required under an accounting pronouncement issued I				
Accounting Standards Board ("FASB") in Emerging Issue:	s Task Forc	e		
("EITF") Issue 01-9.				
- Effective June 30, 2002, the Corporation purchas	sed the rem	ainina		
45 percent ownership in its Australian subsidia				
Australia Pty. Ltd. from Amcor Limited for A\$69	7.6 million			
<pre>(approximately US\$390 million).</pre>				
	tement of F	inancial		
Accounting Standards ("SFAS") 142, "Goodwill and				
Assets". In accordance with SFAS 142, the Corpo	oration dis	continued		
amortization of goodwill and also determined the				
identified intangible assets with indefinite use				
Corporation has completed the required testing (0			
impairment and has determined that none of its (goodwiii is	-impairea.		
Also as required, results for periods prior to	the adoptio	n of		
SFAS 142 have not been restated to reflect the	effect of			
discontinuing goodwill amortization. The follow				
reported net income and earnings per share to re		-would		
have been reported if SFAS 142 had been adopted	as of			
January 1, 2001:				
	Second		Six M	
		Quarter June 30	Six M Ended	
(Millions of dollars)			-	June
(Millions of dollars)	Ended	June 30	Ended	June
(Millions of dollars) Reported net income	Ended	June 30	Ended	June
, ,	Ended 2002	June 30 2001	Ended	June
Reported net income	Ended 2002	June 30 2001 \$415.4	Ended	June
Reported net income	Ended 2002 . \$424.6	June 30 2001 \$415.4	Ended	June
Reported net income Goodwill amortization, net of income taxes	Ended 2002 . \$424.6	June 30 2001 \$415.4 24.0	Ended 2002 — — \$863.8	June
Reported net income Goodwill amortization, net of income taxes	Ended 2002 . \$424.6	June 30 2001 \$415.4 24.0	Ended 2002 — — \$863.8	June
Reported net income Goodwill amortization, net of income taxes Adjusted net income	Ended 2002 . \$424.6	June 30 2001 \$415.4 24.0	Ended 2002 — — \$863.8	June
Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Earnings Per Share Basic Earnings Per Share	Ended 2002 . \$424.6 \$424.6 ======	June 30 2001 \$415.4 24.0 \$439.4 ======	Ended 2002 — *863.8 \$863.8 =====	June \$ \$ \$
Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Basic Earnings Per Share Basic Reported net income Reported net income	Ended 2002 . \$424.6 \$424.6	June 30 2001 \$415.4 24.0 \$439.4 ======	Ended 2002 — — \$863.8	June \$ \$
Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Earnings Per Share Basic Earnings Per Share	Ended 2002 . \$424.6 \$424.6	<u>June 30</u> 2001 \$415.4 24.0 \$439.4 ======	Ended 2002 — *863.8 \$863.8 =====	June \$ \$ \$
Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Basic Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Reported net income	Ended 2002 . \$424.6 . \$424.6 ====== . \$.82	<u> 30 2001 \$415.4 24.0 \$439.4 ====== \$.78 .05 .05 </u>	Ended 2002 	\$ \$ \$
Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Basic Earnings Per Share Basic Reported net income Reported net income	Ended 2002 . \$424.6 . \$424.6 ====== . \$.82	<u>June 30</u> 2001 \$415.4 24.0 \$439.4 ======	Ended 2002 — *863.8 \$863.8 =====	
Reported net income Goodwill amortization, net of income taxes Adjusted net income Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Adjusted net income Adjusted net income	Ended 2002 . \$424.6 . \$424.6 ====== . \$.82	<u> 30 2001 \$415.4 24.0 \$439.4 ====== \$.78 .05 .05 </u>	Ended 2002 	\$ \$ \$
Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Basic Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Reported net income	Ended 2002 . \$424.6 . \$424.6 ====== . \$.82	<u> 30 2001 \$415.4 24.0 \$439.4 ====== \$.78 .05 .05 </u>	Ended 2002 	\$ \$ \$
Reported net income Goodwill amortization, net of income taxes Adjusted net income Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Adjusted net income Basic Adjusted net income Adjusted net income Adjusted net income Earnings Per Share Diluted	Ended 2002 \$424.6 \$424.6 - - - \$424.6 - - - - \$424.6 - - - - - - - - - - - - -	<u>2001</u> <u>2001</u> <u>\$415.4</u> <u>24.0</u> <u>\$439.4</u> <u></u>	Ended 2002 	\$ \$ \$ \$ \$ \$
Reported net income Goodwill amortization, net of income taxes Adjusted net income Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Adjusted net income Adjusted net income Reported net income Adjusted net income Reported net income Reported net income Reported net income	Ended 2002 . \$424.6 . \$424.6 . \$.82 . \$.82 . \$.82	<u>2001</u> <u>\$415.4</u> <u>24.0</u> <u>\$439.4</u> <u>\$.78</u> <u>.05</u> <u>\$.83</u> <u>=====</u>	Ended 2002 	June
Reported net income Goodwill amortization, net of income taxes Adjusted net income Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Adjusted net income Basic Adjusted net income Adjusted net income Adjusted net income Earnings Per Share Diluted	Ended 2002 . \$424.6 . \$424.6 . \$.82 . \$.82 . \$.82	<u>2001</u> <u>2001</u> <u>\$415.4</u> <u>24.0</u> <u>\$439.4</u> <u></u>	Ended 2002 	\$ \$ \$
Reported net income Goodwill amortization, net of income taxes Adjusted net income Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Adjusted net income Adjusted net income Reported net income Adjusted net income Reported net income Reported net income Reported net income	Ended 2002 . \$424.6 . \$424.6 . \$.82 . \$.82 . \$.82	<u>2001</u> <u>\$415.4</u> <u>24.0</u> <u>\$439.4</u> <u>\$.78</u> <u>.05</u> <u>\$.83</u> <u>=====</u>	Ended 2002 	June
Reported net income Goodwill amortization, net of income taxes Adjusted net income Earnings Per Share Basic Reported net income Reported net income Goodwill amortization, net of income taxes Adjusted net income Adjusted net income Adjusted net income Adjusted net income Reported net income Adjusted net income Reported net income Reported net income Reported net income	Ended 2002 \$424.6 . \$424.6 . \$.82 . \$.81	<u>2001</u> <u>\$415.4</u> <u>24.0</u> <u>\$439.4</u> <u>\$.78</u> <u>.05</u> <u>\$.83</u> <u>=====</u>	Ended 2002 	\$

	0		0	
	Gross	Accumulated	Gross Carrying	Accumulate
(Millions of dollars)	Carrying Amount	Amortization		Amortizati
Trademarks	\$187.3	\$32.7	<u> </u>	\$28.4
Patents	38.6	14.7	38.7	13.8
Other	10.1	2.6	10.1	2.5
Total	\$236.0	\$50.0	\$229.2	\$44.7

Amortization expense for intangible assets for the second quarter and six months ended June 30, 2002 was \$3.0 million and \$6.0 million, respectively. Amortization expense of the current gross carrying amount for the next five years is estimated to be as follows (millions of dollars):

 Year Ended December 31	Amount
 2002	\$12
 2003	<u> </u>
 2004	11
 2005	<u> </u>
 2006	

In June 2002, the FASB issued SFAS 146, "Accounting for Costs
Associated with Exit or Disposal Activities". This new standard
addresses financial accounting and reporting for costs associated
with exit or disposal activities and nullifies EITF Issue 94-3,
"Liability Recognition for Certain Employee Termination Benefits and
Other Costs to Exit an Activity (including Certain Costs Incurred in
a Restructuring)". The Corporation will adopt SFAS 146 for all
covered transactions consummated after its effective date of
December 31, 2002.

2. There are no adjustments required to be made to net income for purposes of computing basic and diluted earnings per share ("EPS"). The average number of common shares outstanding used in the basic EPS computations is reconciled to those used in the diluted EPS computation as follows:

	Average	Common	Shares Ou	itstandin
	Second	Quarter	Six	Months
	Ended	June 30	Endec	 June 30
(Millions of shares)	2002	2001	2002	2001
Basic	518.5	531.9	<u> </u>	
Dilutive effect of stock options Dilutive effect of deferred compensation plan	3.8	3.2	3.4	4.3
shares	.3	.2	.3	.2
Diluted	522.6	535.3	523.1	536.1
		500.0	01011	

Options outstanding during the second quarter and six months ended June 30, 2002 to purchase 11.4 million and 5.8 million shares of common stock,

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    respectively, were not included in the computation of diluted EPS
    because the exercise prices of the options were greater than the average
    market price of the common shares.
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 Options outstanding during the second quarter and six months end 2001 to purchase 5.9 million and 4.3 million shares of common st respectively, were not included in the computation of diluted EF the exercise prices of the options were greater than the average price of the common shares. The number of common shares outstanding as of June 30, 2002 and 517.2 million and 530.4 million, respectively. The following schedule presents inventories by major class as of 2002 and December 31, 2001: 	tock, PS because e market -2001 was	
(Millions of dollars)	JUNE 30, 2002	
At lower of cost on the First-In, First-Out (FIFO) method or market: Raw materials Work in process Finished goods Supplies and other	\$ 344.4 187.0 891.7 214.2	\$ 366.1 179.5 898.4 217.5
Excess of FIFO cost over Last In, First Out (LIFO) cost	1,637.3 (164.7)	1,661.5 (167.4)
Total	\$1,472.6 =======	\$1,494.1

FIFO cost of total inventories on the LIFO method was \$649.3 million and \$715.2 million at June 30, 2002 and December 31, 2001, respectively.

4. The following schedule presents the components of comprehensive income:

	<u> Six Mc</u> Ended J	
(Millions of dollars)	2002	2001
Net Income	\$863.8	\$848 .
Unrealized currency translation adjustments, net of tax	50.9	(213)
Deferred (losses) gains on cash flow hedges, net of tax	(5.1)	
Comprehensive income	\$909.6	\$635

5. The following schedule presents information concerning consolidated operations by business segment:

	Second Quarter Ended June 30		Six Months Ended June 30	
(Millions of dollars)	2002	2001	2002	2001
NET SALES:				
Personal Care	\$1,329.1	\$1,282.6	\$2,586.3	\$2,541
Consumer Tissue	1,215.2	1,106.4	2,470.0	2,337
Business-to-Business	, 898.4	, 894.2		<u>,775</u>
Intersegment sales	(33.8)	(37.9)	(67.8)	(87.6

2002 25): 203.3 221.0 171.1	2001 * 264.2 195.1	<u>2002</u> 	
293.3	195.1		\$ 527.{
221.0	195.1		
		466.2	420 9
171 1			723.0
	158.8	331.0	309.6
(31.2)	(8.0)	(12.5)	(10.2
(29.9)	(19.5)	(52.9)	(35.
624.3		1,289.2	1,221.
3.5	4.0	7.2	8.7
(45.1)	(48.4)	(91.8)	(98.9
-	624.3 3.5 (45.1)	<u>(29.9) (19.5)</u> 624.3 590.6 3.5 4.0	$\begin{array}{c cccc} \hline (29.9) & (19.5) & (52.9) \\ \hline \hline \\ \hline $

Goodwill amortization was included in operating profit of the business segments as follows:

	Second Quarter Ended June 30	<u>Six Months</u> Ended June 30
(Millions of dollars)	2001	2001
Personal Care		- \$ 8.1
Consumer Tissue	3.7	7.4
Business to Business	14.6	28.8
Consolidated	\$22.5	\$44.3

Description of Business Segments:

The Personal Care segment manufactures and markets disposable diapers, training and youth pants and swimpants; feminine and incontinence care products; and related products. Products in this segment are primarily for household use and are sold under a variety of well known brand names, including Huggies, Pull-Ups, Little Swimmers, GoodNites, Kotex, Lightdays, Depend, Poise and other brand names.

The Consumer Tissue segment manufactures and markets facial and bathroom tissue, paper towels and napkins for household use; wet wipes; and related products. Products in this segment are sold under the Kleenex, Scott, Cottonelle, Viva, Andrex, Scottex, Page, Huggies and other brand names.

The Business to Business segment manufactures and markets facial and bathroom tissue, paper towels, wipers and napkins for away-from-home use; health care products such as surgical gowns, drapes, infection control products, sterilization wraps, disposable face masks and exam gloves, respiratory products, and other disposable medical products; printing, premium business and correspondence papers; specialty and technical papers; and other products. Products in this segment are sold under the Kimberly-Clark, Kleenex, Scott, Kimwipes, WypAll, Surpass, Safeskin, Tecnol, Ballard and other brand names.

ITEM 2. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

RESULTS OF OPERATIONS:

SECOND QUARTER OF 2002 COMPARED WITH SECOND QUARTER OF 2001

By Business Segment (Millions of dollars)

Net Sales	2002	2001
Personal Care		\$1,282.6
Consumer Tissue	1,215.2	1,106.4
Business-to-Business	898.4	894.2
Intersegment sales	(33.8)	(37.9)

Consolidated \$3,408.9 \$3.245

Commentary:

Consolidated net sales for the second quarter of 2002 were approximately \$3.4 billion, 5 percent higher than 2001. Excluding currency effects, net sales rose about 6 percent, mainly driven by higher worldwide sales volumes of consumer tissue and personal care products. Overall sales volumes were 8 percent higher, including approximately 3 percent from the consolidation of Kimberly Clark Australia Pty. Ltd. ("KCA") net of divestitures in the business-to-business segment in 2001. Competitive pricing and promotional activity reduced net sales by approximately 2 percent. Net sales in both years are stated net of the cost of trade promotions and both the face value of consumer coupons and other applicable promotional activities as required under an accounting pronouncement issued by the Financial Accounting Standards Board ("FASB") in Emerging Issues Task Force ("EITF") Issue 01-9.

Net sales in the second quarter of 2002 increased approximately \$105 million (by segment: \$48 million for personal care, \$43 million for consumer tissue and \$14 million for business-to-business) as a result of the acquisition last year of an additional 5 percent ownership of KCA, net of the divestitures. Effective July 1, 2001, the Corporation began consolidating KCA operating results.

Net sales of personal care products increased 3.6 percent over the second quarter of 2001 despite a decline in sales in Latin America mainly resulting from the recession in Argentina. Segment net sales were about 6 percent higher before currency effects. Global sales volumes rose more than 8 percent, partially offset by lower net selling prices and product mix, each down about 1 percent. In North America, sales volumes rose more than 7 percent, highlighted by a double-digit gain in shipments of Depend and Poise adult incontinence care products. Huggies diapers, Pull-Ups training pants and Huggies Little Swimmers swimpants also posted increases in sales volumes. Net selling prices declined nearly 5 percent in response to competitive pricing and promotional actions and due to selected package count increases. Sales of personal care products in Europe arew more than 6 percent, driven by double-digit growth in training
 Europe grew more than 6 percent, driven by double-digit growth in training and youth pants and an increase in sales volumes of diapers in highly competitive market conditions. In the Asia/Pacific region, sales increased about 1 percent excluding KCA, with double-digit growth in Korea being partially offset by lower sales in Taiwan and China.

Consumer tissue net sales climbed 9.8 percent compared with the second quarter of 2001, with increases in every region of the world. Before positive currency effects, the gain was about 10 percent. Sales volumes were up about 13 percent while net selling prices were approximately 3 percent lower, primarily due to promotional activity. In North America, sales volumes were nearly 12 percent higher, driven by rising sales of Cottonelle and Scott bathroom tissue, Scott towels and

 Huggies baby wipes. Net selling prices in North America dropped more than
2 percent due to competitive promotional activity. In Europe, sales of
consumer tissue products increased nearly 7 percent, or 4 percent before
 currency effects. Sales volumes rose approximately 6 percent, led by
higher shipments of Andrex bathroom tissue in the U.K. and Scottex bathroom
<u> </u>
Latin America, volume gains of more than 11 percent were mainly responsible
for improved sales in the region.

Net sales of business to business products rose slightly in the second quarter. Higher sales volumes, up 2 percent, and an improvement in product mix were mostly offset by a decline in selling prices of almost 2 percent. Sales of K-C Professional's away-from-home products in North America continued to improve, as sales volumes increased about 2 percent versus the second quarter of last year. In addition, sales of health care products increased approximately 5 percent. However, sales of other business to business operations in North America decreased due to the divestitures and because demand in many end-user markets remained soft.

Unusual Items

For purposes of this Management's Discussion and Analysis, the items summarized in the following table are considered to be unusual items ("Unusual Items").

	Second Quarter Ended June 30		Six Months — Ended June 30	
(Millions of dollars)	2002	2001	2002	2001
Charges to operating profit:	¢26 E	¢	- •	¢
 Latin American tax credits Business improvement and other programs 	$\frac{320.5}{15.1}$	24.9	\$26.5	
Business integration and other costs		3.6		<u> </u>
Total pretax charge	\$41.6	\$28.5	\$50.5	\$56.6
		=====	=====	

Income Statement Classification of Unusual Items:

	Second Quarter Ended June 30		Six Months Ended June 30	
(Millions of dollars)	2002	2001	2002	2001
Cost of products sold	\$ 6.6	\$22.2	- \$14.1	\$43.8
Marketing, research and general expenses Other (income) expense, net	8.5 26.5	6.3	<u>9.9</u> 26.5	12.3 .5
	\$41.6	¢28 5	\$50 5	\$56.6
Total pretax charge	\$41.6	\$28.5	\$50.5 	\$56.6

 offset sales and other taxes payable from 1999 through 2001 had been misrepresented to the Corporation and improperly purchased by local
 management. These credits were not valid and all have been written off. Claims against parties involved in the transactions and other recovery
— efforts are being pursued. The Corporation also recorded unusual pretax — charges totaling \$15.1 million, or 2 cents per share, primarily for
six months of 2002.

In the second quarter of 2001, Unusual Items of \$28.5 million before tax
reduced net income by 3 cents per share. The Unusual Items, in both the
—— second quarter and six months of 2001, included charges for business
<u>improvement and other programs primarily to streamline personal care</u>

These Unusual Items have been excluded from operating profit in the "Before Unusual Items" column in the following tables:

	2002		2001		
Operating Profit	AS REPORTED	BEFORE UNUSUAL ITEMS	As Reported	Before Unusual Items	
Personal Care	\$293.3	\$297.9	<u>\$264.2</u>	\$281.7	
Consumer Tissue	221.0	228.3	195.1	198.9	
Business-to-Business	171.1	174.3	158.8	166.0	
Other income (expense), net	(31.2)	(4.7)	(8.0)	(8.0)	
Jnallocated items - net	(29.9)	(29.9)	(19.5)	(19.5)	
Consolidated	\$624.3	\$665.9	\$590.6	\$619.1	

Commentary:

Before Unusual Items, operating profit increased 7.6 percent to \$665.9 million in the second quarter of 2002 compared with \$619.1 million in 2001. The higher sales volumes along with lower raw material costs, productivity gains and other cost reductions were the major positive factors contributing to the increase, overcoming a step up in the level of promotional activities and advertising expense. In addition, the elimination of goodwill amortization was partially offset by a rise in pension expense. The following commentary is before Unusual Items.

Personal care segment operating profit improvement was driven by higher
<u>sales volumes, lower manufacturing costs, including raw material prices,</u>
and the consolidation of KCA. These benefits more than offset the
- excluding KCA, and Latin America had higher profit versus a soft quarter

Consumer tissue segment operating profit increased due to the higher sales
 volumes and lower pulp costs and the consolidation of KCA. These positive
 factors more than offset higher promotional and advertising spending.
 North America led the improvement with strong double digit growth. Europe
 also delivered an increase in operating profit, primarily due to lower
 pulp cost. Asia/Pacific operating profit, excluding KCA, was below last
 year primarily due to the competitive environment in Taiwan, while Latin
 American results improved from last year.

Business to business segment operating profit increased 5.0 percent from
 the prior year, but excluding goodwill amortization in 2001, declined more
 than 3 percent. Higher K C Professional and health care sales volumes
 were not sufficient to overcome lower prices across the segment.

The change in other income (expense), net is primarily due to currency transactions that resulted in gains in 2002, including \$3.6 million related to forward exchange contracts that hedged the currency exposure for the anticipated acquisition of the remaining 45 percent ownership of KCA, compared with losses last year.

By Geography (Millions of dollars)

Net Sales	2002	2001
North America Outside North America Intergeographic sales	\$2,252.4 1,293.5 (137.0)	\$2,203.8 1,177.1 (135.6)
Consolidated	\$3,408.9	\$3,245.3

	2002		2001	
Operating Profit	AS REPORTED	BEFORE UNUSUAL ITEMS	As Reported	Before Unusual Items
North America	\$554.7	\$558.8	\$534.0	\$548.8
Outside North America	130.7	141.7	84.1	97.8
Other income (expense), net	(31.2)	(4.7)	(8.0)	(8.0)
Unallocated items net	<u>(29.9)</u>	(29.9)	<u>(19.5)</u>	<u>(19.5)</u>
Consolidated	\$624.3	\$665.9	\$590.6	\$619.1

Note: Unallocated items net, consists of expenses not associated with the geographic areas.

Commentary:

The increase in net sales in North America was due to the higher sales volumes in personal care and consumer tissue that more than offset the higher levels of promotional activity and the lower business to business net sales.

Net sales outside of North America increased primarily due to the
 consolidation of KCA, partially offset by the lower sales in Argentina
 and Taiwan.

Excluding goodwill amoreization in 2001, operating provide before onusual
marketing related activities, including lower net selling prices and higher
advertising expenses, and other factors more than offset the increased
<u>— sales volumes and lower pulp cost.</u>

Operating profit before Unusual Items outside North America increased due
 to the consolidation of KCA and the improved earnings in Europe and Latin
 America.

Additional Income Statement Commentary:

The effective tax rate, before Unusual Items, was 28.3 percent in 2002
 compared with 30.2 percent in 2001. The lower effective tax rate
 was primarily due to the discontinuation, for financial reporting purposes,
 of amortizing goodwill that had not been deductible for income tax
 purposes. The lower effective rate was also affected by progress toward
 resolving prior years' tax matters.

 The Corporation's share of net income of equity companies in the second
— quarter decreased from \$52.6 million in 2001 to \$21.5 million in 2002
— primarily due to lower net income at Kimberly Clark de Mexico, S.A. de
 Mexican peso, which resulted in additional expense in 2002, versus a
— benefit last year, to reflect the impact of the change on KCM's U.S.
dollar-denominated debt, as well as a higher tax rate stemming from changes
remained strong in a highly competitive marketplace. The consolidation of
— share of net income of its equity affiliates.

On a diluted	basis, net income was \$.81 per share in 2002 compared with
\$.78 per share	in 2001. Second quarter earnings before Unusual Items were
\$.86 per share	in 2002, up 6.2 percent from \$.81 per share in 2001.

By Business Segment (Millions of dollars)

ersonal Care	\$2,586.3	\$2,541.7
onsumer Tissue	2,470.0	2,337.9
usiness to Business	<u>, 751.3</u>	<u> </u>
ntersegment sales	(67.8)	(87.0

	2002		2001	
Operating Profit	AS REPORTED	BEFORE UNUSUAL ITEMS	As Reported	Before Unusual Items
Personal Care	\$ 557.4	\$ 565.4	<u> </u>	\$ 566.7
Consumer Tissue	466.2	477.7	429.8	433.8
Business-to-Business	331.0	335.5	309.6	322.8
Other income (expense), net	(12.5)	14.0	(10.2)	(9.7)
Unallocated items - net	(52.9)	(52.9)	(35.3)	(35.3)
Consolidated	\$1,289.2	\$1,339.7	\$1,221.7	\$1,278.3

Note: Unallocated items net, consists of expenses not associated with the business segments.

Commentary:

Consolidated net sales for the first six months of 2002 were 2.6 percent higher than in the prior year. Excluding currency effects, net sales were more than 4 percent higher. Excluding the consolidation of KCA, net of the business tobusiness divestitures, net sales were essentially even as the higher sales volumes were offset by the effect of the increased promotional activity and unfavorable currency effects primarily related to the recession in Argentina.

Not sales of r	personal care pro	ducts excluding o	irrency effects, were
	ci sonar cui e pi o	ducts, exeruaring et	intency critects, were
about E porcont	highor While	coloc volumos incra	eased nearly 7 percent,
about 5 percent	nigher. While	Sares vorumes ritere	ased hearing r percent,
including about	A percent for KC	<u>'A net celling pric</u>	es declined more than
Including about	+ percent for Re	A, net serring price	
<u> </u>			
<u> </u>		A, het setting price	

Consumer tissue net sales, excluding currency effects, increased nearly 7 percent. Sales volume increases of nearly 9 percent, including nearly -4 percent for KCA, were partially offset by about 2 percent lower net -selling prices.

Excluding currency effects, business-to-business net sales decreased approximately 1 percent as sales volume increases did not offset lower selling prices.

Before Unusual Items, operating profit increased 4.8 percent from the prior year.

 Despite the improvement in personal care operating profit in the second
quarter 2002, operating profit for the first six months of 2002 was
promotional activity and difficult business conditions in Argentina that
— more than offset increased sales volumes.

 The increased operating profit for consumer tissue was due to the higher sales volumes, lower pulp costs and the consolidation of KCA which more than offset increased promotional and marketing spending.

Business to business operating profit excluding goodwill amortization in
 2001 decreased nearly 5 percent because lower selling prices more than
 offset the increased sales volumes and lower pulp costs.

Other income (expense), net includes currency transaction gains in 2002,
 including \$17.3 million related to the Australian dollar forward exchange
 contracts, compared with losses in 2001.

By Geography (Millions of dollars)

Net Sales	2002	2001
North America Outside North America Intergeographic sales	\$4,463.2 2,545.4 (268.8)	\$4,426.4 2,401.3 (259.2)
Consolidated	\$6,739.8	\$6,568.5

	2002		2001	
Operating Profit	AS REPORTED	BEFORE UNUSUAL ITEMS	As Reported	Before Unusual Items
North America Outside North America	\$1,092.8 261.8 (12.5)	\$1,098.0 280.6	\$1,068.8 198.4	\$1,110.5 212.8
Other income (expense), net Unallocated items net	(12.5) (52.9)	<u> </u>	(10.2) (35.3)	(9.7) (35.3)
Consolidated	\$1,289.2	\$1,339.7	\$1,221.7	\$1,278.3

Note: Unallocated items net, consists of expenses not associated with the geographic areas.

Commentary:

Net sales in North America increased due to the higher sales volumes
 for personal care and consumer tissue products tempered by the lower sales
 in the business to business segment.

Net sales outside of North America, excluding KCA, declined about 3 percent
 primarily due to lower net sales in Argentina, Brazil and Taiwan.

Before Unusual Items in both years, operating profit in North America
 decreased because higher promotional spending, increased pension expense
 and other factors more than offset the increased sales volumes and lower
 pulp costs.

Before Unusual Items in both years, operating profit outside North America increased due to the consolidation of KCA and lower pulp costs, partially offset by higher marketing costs.

Additional Income Statement Commentary:

Interest expense decreased primarily due to lower interest rates.

The effective tax rate, before Unusual Items, was 29.0 percent in 2002 compared with 30.2 percent in 2001. The lower effective tax rate was primarily due to the discontinuation, for financial reporting purposes, of amortizing goodwill that had not been deductible for income tax purposes.	
The Corporation's share of net income of equity companies decreased in 2002 primarily due to the lower net income at KCM due to unfavorable currency effects and the effect of the new tax law and the consolidation of KCA.	
On a diluted basis, net income was \$1.65 per share, including a charge of \$.02 per share for the cumulative effect of an accounting change related to the adoption of EITF 01 9 in 2002. For the first six months of 2001, on a diluted basis, net income was \$1.58 per share. Earnings before Unusual Items and the cumulative effect of the accounting change were \$1.73 per share in 2002, up 4.8 percent from \$1.65 per share in 2001.	
LIQUIDITY AND CAPITAL RESOURCES	
Cash provided by operations for the first six months of 2002 increased \$319.7 million, or 32 percent, compared with the first six months of 2001. Lower U.S. tax payments of approximately \$110 million and higher payables contributed to the increase.	
 During the first six months of 2002, the Corporation repurchased 5.0 million shares of its common stock at a cost of approximately \$317 million, including 2.5 million repurchased in the second quarter for \$162 million. 	
At June 30, 2002, the Corporation's total debt and preferred securities was \$4.3 billion compared with \$4.2 billion at December 31, 2001. Net debt (total debt net of cash and cash equivalents) was \$3.9 billion compared with \$3.8 billion at December 31, 2001. The Corporation's ratio of net debt and preferred securities to capital was 38.3 percent at June 30, 2002, which was within its target range of 35 percent to 45 percent.	
 Effective June 30, 2002, the Corporation purchased the remaining 45 percent ownership of KCA at a cost of approximately \$390 million. The allocation of any excess purchase price is expected to be completed during the third quarter 2002. 	
——— Management believes that capital spending for 2002 will approximate ——— \$900 million rather than its previous assumption of \$1 billion for the ——— year.	

Management believes that the Corporation's ability to generate cash from
 operations and its capacity to issue short term and long term debt
 are adequate to fund working capital, capital spending and other needs of
 the business in the foreseeable future.

NEW ACCOUNTING PRONOUNCEMENTS

On January 1, 2002, the Corporation adopted Statement of Financial Accounting Standards ("SFAS") 142, "Goodwill and Other Intangible Assets". In accordance with SFAS 142 the Corporation discontinued amortization of goodwill and also determined that it has no identified intangible assets with indefinite useful lives. The Corporation has completed the required testing of goodwill for impairment and has determined that none of its goodwill is impaired. Also as required, results for periods prior to the adoption of SFAS 142 have not been restated to reflect the effect of discontinuing goodwill amortization. The following table reconciles reported net income and earnings per share to results that would have been reported if SFAS 142 had been adopted as of January 1, 2001:

	Second Quarter Ended June 30		Six Months Ended June 30	
(Millions of dollars)	2002	2001	2002	2001
Reported net income Goodwill amortization, net of income taxes	\$424.6	\$415.4 24.0		\$848.8 (1000) \$100 \$100 \$100 \$100 \$100 \$100 \$100
Adjusted net income	\$424.6	\$439.4 ======	\$863.8	\$896.1
Earnings Per Share Basic				
Reported net income Goodwill amortization, net of income taxes	<u> </u>	<u>* .78</u> .05	\$ 1.66	\$ 1.59
Adjusted net income	\$.82	\$.83	\$ 1.66	\$ 1.68
Earnings Per Share Diluted				
Reported net income Goodwill amortization, net of income taxes	\$.81	<u>\$.78</u> .04	\$ 1.65	\$ 1.58 .09
Adjusted net income	\$.81	\$.82	\$ 1.65	\$ 1.67

In June 2002, the FASB issued SFAS 146, "Accounting for Costs Associated with Exit or Disposal Activities". This new standard addresses financial accounting and reporting for costs associated with exit or disposal activities and nullifies EITF Issue 94-3, "Liability Recognition for Certain Employee Termination Benefits and Other Costs to Exit an Activity (including Certain Costs Incurred in a Restructuring)". The Corporation will adopt SFAS 146 for all covered transactions consummated after its effective date of December 31, 2002.

ENVIRONMENTAL MATTERS

The Corporation has been named as a potentially responsible party at a number of waste disposal sites, none of which individually or in the aggregate, in management's opinion, is likely to have a material adverse effect on its business, financial condition or results of operations.

OUTLOOK

The Corporation believes that it is on track to deliver improved earnings this year compared with last year. The Corporation has excellent market positions and believes that it should be able to continue to drive sales growth through new product introductions. Additionally, the business to business operations in North America should benefit as the economy recovers. Compared with the planning assumptions the Corporation announced last November, raw materials costs, although moving up recently, are still expected to be lower than last year. Competitive activity in the personal care and consumer tissue businesses will likely remain intense in the near-term and the business environments in Mexico, Argentina and Brazil are expected to continue to be challenging throughout the second half of 2002. On an overall basis, the Corporation expects the results for the year to be consistent with its November 2001 planning assumptions and its previous expectations.

INFORMATION CONCERNING FORWARD-LOOKING STATEMENTS

Certain information contained in this report is forward looking and is based on various assumptions. Such information includes, without limitation, the business outlook, including new product introductions, cost savings and acquisitions, anticipated financial and operating results, strategies, contingencies and contemplated transactions of the Corporation. These forward-looking statements are based upon management's expectations and beliefs concerning future events impacting the Corporation. There can be no assurance that such events will occur or that their effects on the Corporation will be as currently expected. For a description of certain factors that could cause the Corporation's future results to differ materially from those expressed in any such forward-looking statements, see the section of Part I, Item 1 of the Corporation's Annual Report on Form 10-K for the year ended December 31, 2001 entitled "Factors That May Affect Future Results."

PART II - OTHER INFORMATION

ITEM 6. EXHIBITS AND REPORTS ON FORM 8-K.

(a)	- Exhibits
	(3)a Restated Certificate of Incorporation, dated June 12, 1997, incorporated by reference to Exhibit No.(3)a of the Corporation's Annual Report on Form 10 K for the year ended December 31, 1999.
	(3)b By Laws, as amended November 22, 1996, incorporated by reference to Exhibit No. 4.2 of the Corporation's Registration Statement on Form S 8 filed with the Securities and Exchange Commission on December 6, 1996 (File No. 33 17367).
	(4) Copies of instruments defining the rights of holders of long term debt will be furnished to the Securities and Exchange Commission upon request.
	(10) Executive Officer Achievement Award Program, adopted April 25, 2002.
	(99.1)Certification Pursuant to 18 U.S.C. Section 1350, as Adopted Pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, filed herewith.
	(99.2)Certification Pursuant to 18 U.S.C. Section 1350, as Adopted Pursuant to Section 906 of the Sarbanes Oxley Act of 2002, filed herewith.
(b)	- Reports on Form 8-K
	poration filed the following Current Reports on or after April 1, 2002 or to the date of this Form 10-Q:
1	Current Report on Form 8-K, dated April 12, 2002, to report the reclassification of certain financial information of the Corporation for 1998, 1999, 2000 and 2001, and for each quarter in 2001, in accordance with Emerging Issues Task Force ("EITF") Issue No. 00 14 (Accounting for Certain Sales Incentives) and Issue No. 00 25 (Accounting for Consideration from a Vendor to a Retailer in Connection with the Purchase or Promotion of the Vendor's Products).
	-Current Report on Form 8-K, dated May 7, 2002, to report an update on the Corporation's plans to purchase the remaining 45% interest in -Kimberly-Clark Australia Pty. Ltd. on June 28, 2002.
<u> </u>	-Current Report on Form 8 K, dated May 9, 2002, to report and provide a -corrected version of the Corporation's Officer Achievement Award -Program, which was adopted by the stockholders on April 25, 2002.

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

KIMBERLY CLARK CORPORATION (Registrant)

By: /s/ John W. Donehower

John W. Dohenower	
Senior Vice President and	
Chief Financial Officer	
	er)
	/

By: /s/ Randy J. Vest
Randy J. Vest Vice President and Controller (principal accounting officer)

August 8, 2002

CERTIFICATION OF CHIEF EXEC	UTIVE OFFICER		
	F THE UNITED STATES CODE		
I, Wayne R. Sanders, Chairman of the Board and	Chief Executive Officer of		
Kimberly-Clark Corporation, certify that:			
 (1) the Form 10 Q, filed with the Securiti August 8, 2002 ("accompanied report") full requirements of Section 13(a) or 15(d) of of 1934; and 	y complies with the		
 (2) the information contained in the accompanied report fairly presents, in all material respects, the financial condition and results of operations of Kimberly-Clark Corporation. 			
/s/ Way	ne R. Sanders		
	. Sanders n of the Board and		
	xecutive Officer		

August 8, 2002

CERTIFICATION OF CHIEF FINANCIAL OFFICER
PURSUANT TO SECTION 1350 OF CHAPTER 63 OF THE UNITED STATES CODE
I, John W. Donchower, Senior Vice President and Chief Financial Officer of Kimberly-Clark Corporation, certify that:
 (1) the Form 10 Q, filed with the Securities and Exchange Commission on August 8, 2002 ("accompanied report") fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934; and
 (2) the information contained in the accompanied report fairly presents, in all material respects, the financial condition and results of operations of Kimberly-Clark Corporation.
John W. Donehower Senior Vice President and
Chief Financial Officer

August 8, 2002